

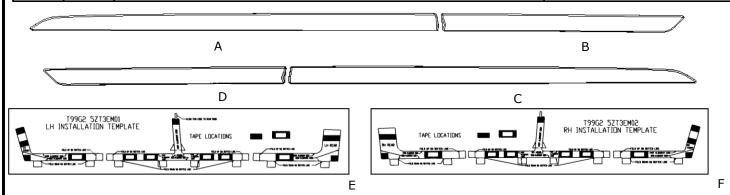
GENUINE PARTS

INSTALLATION INSTRUCTIONS

DESCRIPTION: Body Side Molding APPLICATION: QX50 PART NUMBER: T99G2 5NAA0

KIT CONTENTS:

Item	Qty.	Part Description	Service Part Number
Α	1	Molding - LH Front Door	T99G2 5NAA1
В	1	Molding - LH Rear Door	T99G2 5NAA2
С	1	Molding - RH Front Door	T99G2 5NAA3
D	1	Molding - RH Rear Door	T99G2 5NAA4
Е	1	LH Installation Template	T99G2 5ZTEM01
F	1	RH Installation Template	T99G2 5ZTEM02
G	1	Installation Instruction - Half Sheet	999V2 AW000



TOOLS REQUIRED:

- Clean, lint-free wiping cloth
- Scissors • 90% or greater alcohol solution
 - Masking Tape

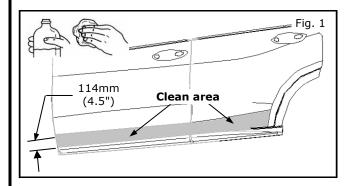
• Roller (optional)

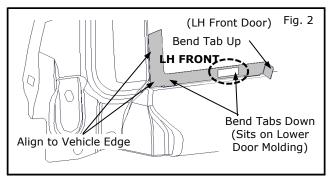
PRE-INSTALLATION WARNINGS, CAUTIONS, CRITICAL STEPS, and NOTES:

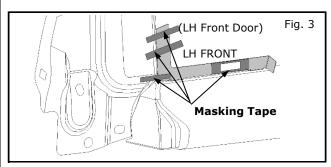
- Dealer installation recommended. Instructions may refer to service manual.
- Identify the kit contents before starting the installation process.
- Break the LH & RH installation template from the card stock E&F along the perforated dotted line.
- Recommended to do this body side molding installation, when the vehicle is on hoist.

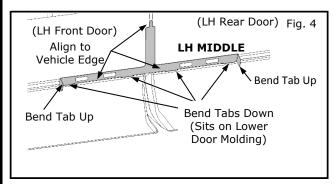
A CAUTION

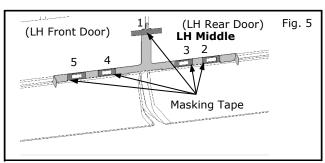
- Failure to clean mounting surface properly may cause tape to have poor adhesion to vehicle.
- If vehicle has been recently repainted, please allow vehicle paint to dry and age 24 hours before installing body side moldings.
- Install body side moldings when ambient temperature is above 15°C (60°F).
- Do not wash or expose vehicle to a wet environment for 24 hrs after installing moldings.
- Please use proper pressure of 103kPa (15Psi) to adhere body side molding to door.
- These installation instructions are for left side of vehicle; same procedure applies to right side.
- Alignment of all body side moldings must be on flat door surfaces. Moldings can not hang over door edges and no gaps allowed. Please follow instructions very carefully for alignment of molding to door











- 1) Clean driver's side vehicle area thoroughly with soap and water to remove any dirt or debris and allow to dry. (See Fig. 1)
- 2) Using a clean, lint-free cloth and 90% alcohol solution, clean area on doors where part will be installed. (See Fig. 1)

NOTE:

Once cleaned, do not contaminate this surface by touching it with bare hands.

3) LH Front Template - Fold bottom tabs down and aft tab up and place template as indicated.

(See Fig. 2)

Note: Before step 3, push out the tape window shown in Fig. 2 dotted circle area.

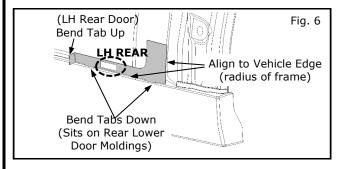
- 4) Align template edges shown as in Fig. 2 with front edge and the bottom edge of the front door.
- 5) Tape the LH Front Template with masking tape in the locations shown. (See Fig. 3)

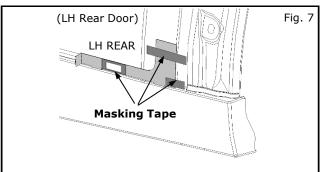
6) LH Middle template - Fold bottom tabs down and fore/aft tabs up and place template as indicated. (See Fig. 4)

NOTE:

Before step 6, push out the tape windows 2 3 4 5 **shown in Fig. 5**

- 7) Align template edges as shown in Fig. 4 with the rear door edge and the bottom edge of the doors.
- 8) Tape the LH Middle template with masking tape in the locations shown. (See Fig. 5)

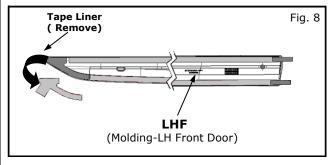




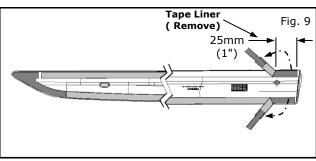
NOTE:

Before step 9, push out the tape window shown in Fig. 6 dotted circle area.

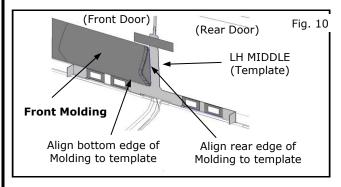
- 9) LH Rear Template Fold bottom tabs down and forward tab up and place template as shown. (See Fig. 6)
- 10) Align template edges as shown (Fig. 6) with rear door vertical edge and bottom of rear door.
- 11) Tape LH Rear template with masking tape in locations shown. (See Fig. 7)



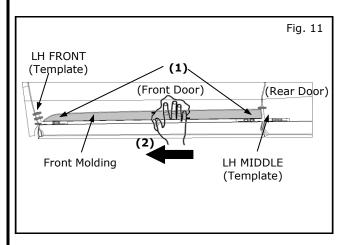
12) Remove die cut tape liner from front end of Molding, as shown in Fig. 8.

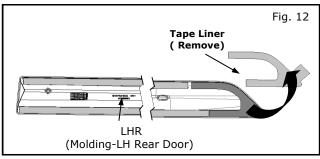


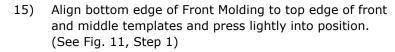
13) Peel back tape liner approximately 25 mm (1") from rear end, as shown in Fig. 9.



14) Align rear edge of Front molding to the LH Middle template edge as shown in Fig. 10.





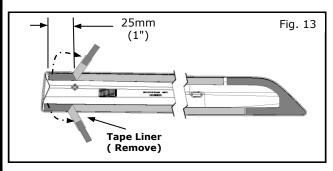


16) While gently lifting up the top edge of front molding, carefully remove the top tape liner.

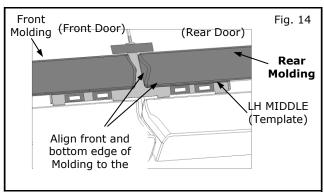
NOTE:

Re-grip every 3 inches when pulling liner to prevent tearing.

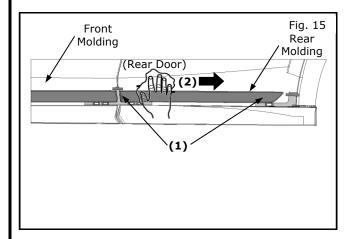
- 17) Apply 103kPa (15 Psi) of pressure using a roller, or by hand with a clean rag from the rear, moving rear to front. (See Fig. 11, Step 2)
- 18) Remove die cut tape liner from end of LHR Molding, as shown in Fig. 12.

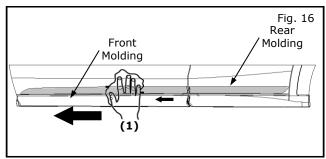


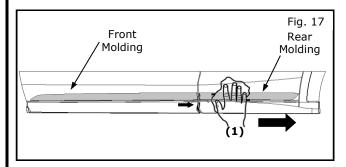
19) Peel back tape liner approximately 25 mm (1") from front end, as shown in Fig. 13.



20) Align front and bottom edge of Rear Molding to the template edge as shown in Fig. 14.







- 21) Align bottom edge of Rear Molding to top edge of Rear and Middle templates and press lightly into position. (See Fig. 15, Step (1))
- 22) While gently lifting up the top edge of rear molding, carefully remove the top tape liner.

NOTE:

Re-grip every 3 inches when pulling liner to prevent tearing.

- 23) Apply 103 kPa (15 psi) of pressure using a roller, or by hand with a clean rag from the front, moving front to rear. (See Fig. 15, Step (2)).
- 24) Remove LH Front, LH Middle & LH Rear templates carefully and discard them.
- 25) While gently lifting up the bottom edge of front & rear molding, carefully remove the bottom tape liner.

NOTE:

Re-grip every 3 inches when pulling liner to prevent tearing.

- Apply 103 kPa (15 psi) of pressure using a roller, or by hand with a clean rag from the front, moving front to rear. (See Fig.16 & Fig. 17, Step (1))
- 27) Repeat steps 1-26 for passenger side doors using RH Installation template.